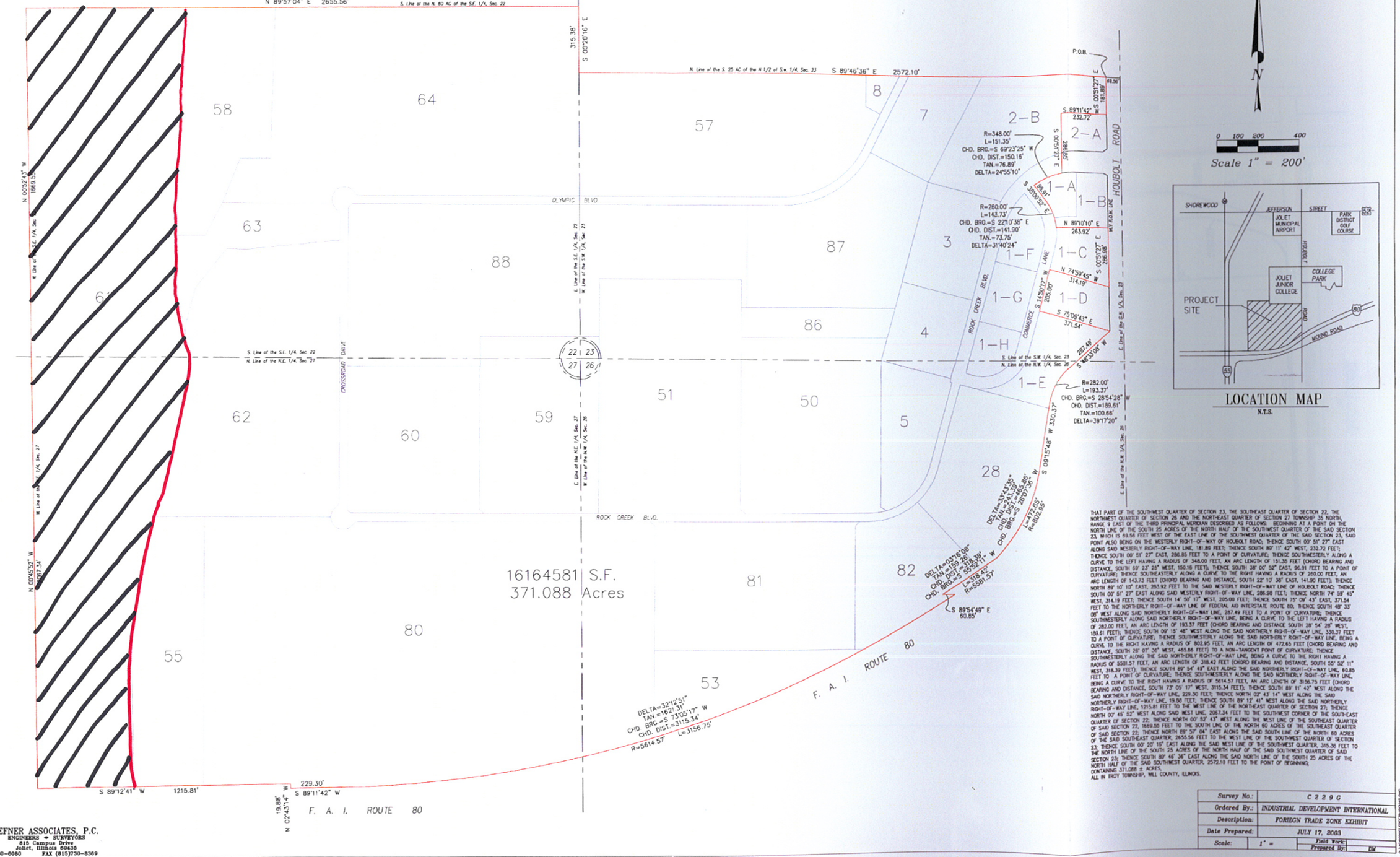
FOREIGN TRADE ZONE EXHIBIT

OF PART OF THE SOUTHEAST QUARTER OF SECTION 22, THE SOUTHWEST QUARTER OF SECTION 23, THE NORTHWEST QUARTER OF SECTION 26, THE NORTHEAST QUARTER OF SECTION 27, TOWNSHIP 35 NORTH, RANGE 9 EAST OF THE THIRD PRINCIPAL MERIDIAN, TROY TOWNSHIP, WILL COUNTY, ILLINOIS.



LOCATION MAP
N.T.S.

THAT PART OF THE SOUTHWEST QUARTER OF SECTION 23, THE SOUTHEAST QUARTER OF SECTION 22, THE NORTHWEST QUARTER OF SECTION 26 AND THE NORTHEAST QUARTER OF SECTION 27 TOWNSHIP 35 NORTH, RANGE 9 EAST OF THE THIRD PRINCIPAL MERIDIAN DESCRIBED AS FOLLOWS: BEGINNING AT A POINT ON THE NORTH LINE OF THE SOUTH 25 ACRES OF THE NORTH HALF OF THE SOUTHWEST QUARTER OF THE SAID SECTION 23, WHICH IS 69.56 FEET WEST OF THE EAST LINE OF THE SOUTHWEST QUARTER OF THE SAID SECTION 23, SAID POINT ALSO BEING ON THE WESTERLY RIGHT-OF-WAY OF HOUBOLT ROAD; THENCE SOUTH 00° 51' 27" EAST ALONG SAID WESTERLY RIGHT-OF-WAY LINE, 181.85 FEET; THENCE SOUTH 89° 11' 42" WEST, 232.72 FEET; THENCE SOUTH 00° 51' 27" EAST, 286.85 FEET TO A POINT OF CURVATURE; THENCE SOUTHWESTERLY ALONG A CURVE TO THE LEFT HAVING A RADIUS OF 348.00 FEET, AN ARC LENGTH OF 151.35 FEET (CHORD BEARING AND DISTANCE, SOUTH 69° 23' 25" WEST, 150.16 FEET); THENCE SOUTH 38° 00' 52" EAST, 96.91 FEET TO A POINT OF CURVATURE; THENCE SOUTHEASTERLY ALONG A CURVE TO THE RIGHT HAVING A RADIUS OF 260.00 FEET, AN ARC LENGTH OF 143.73 FEET (CHORD BEARING AND DISTANCE, SOUTH 22° 10' 38" EAST, 141.90 FEET); THENCE NORTH 89° 10' 10" EAST, 263.92 FEET TO THE SAID WESTERLY RIGHT-OF-WAY LINE OF HOUBOLT ROAD; THENCE SOUTH 00° 51' 27" EAST ALONG SAID WESTERLY RIGHT-OF-WAY LINE, 286.98 FEET; THENCE NORTH 74° 59' 45" WEST, 314.19 FEET; THENCE SOUTH 14° 50' 17" WEST, 205.00 FEET; THENCE SOUTH 75° 09' 43" EAST, 371.54 FEET TO THE NORTHERLY RIGHT-OF-WAY LINE OF FEDERAL AID INTERSTATE ROUTE 80; THENCE SOUTH 89° 54' 49" WEST ALONG SAID NORTHERLY RIGHT-OF-WAY LINE, 287.49 FEET TO A POINT OF CURVATURE; THENCE SOUTHWESTERLY ALONG SAID NORTHERLY RIGHT-OF-WAY LINE, BEING A CURVE TO THE LEFT HAVING A RADIUS OF 282.00 FEET, AN ARC LENGTH OF 193.37 FEET (CHORD BEARING AND DISTANCE SOUTH 28° 54' 28" WEST, 189.61 FEET); THENCE SOUTH 09° 15' 48" WEST ALONG THE SAID NORTHERLY RIGHT-OF-WAY LINE, 330.37 FEET TO A POINT OF CURVATURE; THENCE SOUTHWESTERLY ALONG THE SAID NORTHERLY RIGHT-OF-WAY LINE, BEING A CURVE TO THE RIGHT HAVING A RADIUS OF 802.95 FEET, AN ARC LENGTH OF 472.65 FEET (CHORD BEARING AND DISTANCE, SOUTH 26° 07' 36" WEST, 465.86 FEET) TO A NON-TANGENT POINT OF CURVATURE; THENCE SOUTHWESTERLY ALONG THE SAID NORTHERLY RIGHT-OF-WAY LINE, BEING A CURVE TO THE RIGHT HAVING A RADIUS OF 5581.57 FEET, AN ARC LENGTH OF 318.42 FEET (CHORD BEARING AND DISTANCE, SOUTH 55° 52' 11" WEST, 318.39 FEET); THENCE SOUTH 89° 54' 49" EAST ALONG THE SAID NORTHERLY RIGHT-OF-WAY LINE, 60.85 FEET TO A POINT OF CURVATURE; THENCE SOUTHWESTERLY ALONG THE SAID NORTHERLY RIGHT-OF-WAY LINE, BEING A CURVE TO THE RIGHT HAVING A RADIUS OF 5614.57 FEET, AN ARC LENGTH OF 3156.75 FEET (CHORD BEARING AND DISTANCE, SOUTH 73° 05' 17" WEST, 3115.34 FEET); THENCE SOUTH 89° 11' 42" WEST ALONG THE SAID NORTHERLY RIGHT-OF-WAY LINE, 229.30 FEET; THENCE NORTH 02° 43' 14" WEST ALONG THE SAID NORTHERLY RIGHT-OF-WAY LINE, 19.88 FEET; THENCE SOUTH 89° 12' 41" WEST ALONG THE SAID NORTHERLY RIGHT-OF-WAY LINE, 1215.81 FEET TO THE WEST LINE OF THE NORTHEAST QUARTER OF SECTION 27; THENCE NORTH 00° 45' 52" WEST ALONG SAID WEST LINE, 2067.34 FEET TO THE SOUTHWEST CORNER OF THE SOUTH-EAST QUARTER OF SECTION 22; THENCE NORTH 00° 52' 43" WEST ALONG THE WEST LINE OF THE SOUTHEAST QUARTER OF SAID SECTION 22, 1869.56 FEET TO THE SOUTH LINE OF THE NORTH 60 ACRES OF THE SOUTHEAST QUARTER OF SAID SECTION 22; THENCE NORTH 89° 57' 04" EAST ALONG THE SAID SOUTH LINE OF THE NORTH 60 ACRES OF THE SAID SOUTHEAST QUARTER, 2655.56 FEET TO THE WEST LINE OF THE SOUTHWEST QUARTER OF SECTION 23; THENCE SOUTH 00° 20' 16" EAST ALONG THE SAID WEST LINE OF THE SOUTHWEST QUARTER, 315.38 FEET TO THE NORTH LINE OF THE SOUTH 25 ACRES OF THE NORTH HALF OF THE SAID SOUTHWEST QUARTER OF SAID SECTION 23; THENCE SOUTH 89° 46' 36" EAST ALONG THE SAID NORTH LINE OF THE SOUTH 25 ACRES OF THE NORTH HALF OF THE SAID SOUTHWEST QUARTER, 2572.10 FEET TO THE POINT OF BEGINNING, CONTAINING 371.088 ± ACRES, ALL IN TROY TOWNSHIP, WILL COUNTY, ILLINOIS.

Survey No.:	C229G
Ordered By.:	INDUSTRIAL DEVELOPMENT INTERNATIONAL
Description:	FOREIGN TRADE ZONE EXHIBIT
Date Prepared:	JULY 17, 2003
Scale:	1" = / Field Work: / Prepared By: BM

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