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Scale 1 : 800,000

1" = 12.63 mi
Data Zoom 8-0

TN

MN (3.2°W)

The Service Area in which FTZ No. 22 will initially include Cook, Du Page, Grundy, Kankakee, Kendall, Lake, and Will Counties, and portions of McHenry, and Kane Counties.

The Service Area complies with the FTZ Board's adjacency requirement. The counties included in the Service Area are located within the port of entry or within 60 miles or 90 minutes drive time from the outer limits of the U.S. Custom Port of Entry in Chicago.

The Service Area also complies with the Illinois State Enabling Legislation. State legislation specifically grants authority to the Illinois International Port District to establish, operate, maintain and lease foreign-trade zones and subzones. The legislation also includes a provision that prohibits a foreign-trade zone from being established within 50 miles of an existing zone in a county with 3 million or more inhabitants or within 35 miles of an existing zone in a county with less than 3 million inhabitants without the permission of the authorities which established the existing zone.

Kane and McHenry County officials have provided letters in support of including the counties in the service area; however, the service area will initially only include the areas described below.

Kane County is divided as described below, with the FTZ No. 22 Service Area including all areas within Kane County east of the following geographic boundaries:

Beginning at the southwestern border of Kane County at that point which is the intersection of Kane, DeKalb, and Kendall Counties, proceed northward along the Kane/DeKalb County boundary to the point at which they meet the intersection of the borders of Pierce, Kaneville, Squaw Grove, and Big Rock Townships (Figure K-1). Then proceed in an easterly direction along the Kaneville Township and Big Rock Township boundary (Figure K-2) to the point at which that boundary intersects the borders of Kaneville, Blackberry, Big Rock, and Sugar Grove Townships. Then proceed northward along the boundary of Kaneville Township and Blackberry Township (Figure K-3) to the point at which it intersects the boundaries of Campton and Virgil Townships (Figure K-3). Continue proceeding northward along the boundaries of Campton/Virgil Townships to the point at which it meets the intersection of Burlington, Plato, Campton, and Virgil Townships. (Figures K-3, K-4, K-5) Then proceeding easterly, following the boundaries of Plato/Virgil Townships to the point at which it intersects County Road 51 (Figures K-5, K-6). Then proceeding in a generally northerly direction following County Road 51, proceed to the point at which County Road 51 terminates at County Road 32 (Figure K-6). Then proceed easterly to the point at which County Road 32 meets County Road 33 (Figure K-6). Then proceed along County Road 33 in a northerly and easterly direction to the point at which it intersects County Road 17 (Figure K-6). Then proceed northward along County Road 17 to the point at which it terminates at County Road 22 (Figure K-6). Then proceed in a generally eastward direction along County Road 22 to Switzer Road (Figure K-6). Then proceed northward along Switzer Road to the point at which it terminates at US 20 (Figure K-6). Then proceed northward on US 20 (Figure K-6) to the point at which it intersects the borders of the Plato/Rutland Townships (Figure K-7). Then proceed easterly along the borders of the Plato/Rutland Townships to the point at which it intersects County Road 47 (Figure K-7). Then proceed in a generally northwesterly direction along County Road 47 to McCornak Road (Figure K-7). Then proceed in a generally northward route along McCornak Road to the point at which it intersects State Route 72 (Figure K-7). Then proceed northeasterly along State Route 72

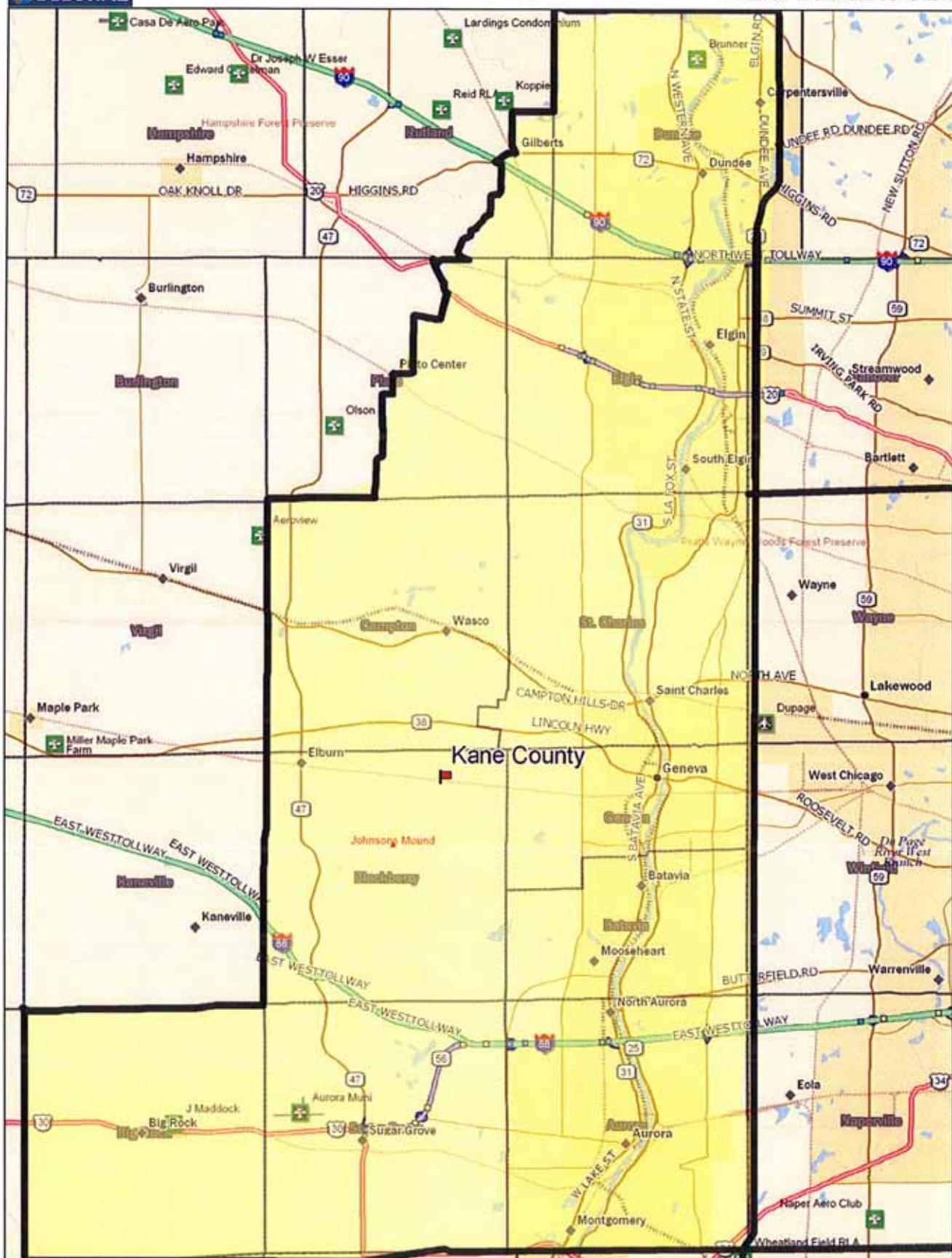
to Gilligan Road (Figure K-7). Then proceed northward along Gilligan Road until it becomes County Road 9, and continue along County Road 9 in a northerly direction to the point at which it meets Binnie Road (Figure K-7). Then proceed east on Binnie Road to the point at which it intersects the borders of the Dundee/Rutland border to the point at which it terminates at the northern border of Kane County, which is the ending point within Kane County.

McHenry County is divided as described below, with the FTZ No. 22 Service Area including all area within McHenry County east of the following geographic boundaries:

Beginning at the intersection of the southern border of McHenry County and Randall Road, proceed northward on Randall Road to the point at which it intersects West Algonquin Road (Figure M-1). Then proceed eastward along West Algonquin Road to the point at which it meets Pyott Road (Figure M-1). Then proceed northward following Pyott Road to the point at which it intersects JR Rakow Road (Figure M-1). Then proceed eastward along JR Rakow Road to the point at which it terminates at State Route 31 (Figure M-1). Then proceed northward along State Road 31 to the point at which it intersects Three Oaks Road (Figure M-1). Then proceed eastward along Three Oaks Road (Figure M-1) to the point at which it intersects Silverlake Road (Figure M-2). Then proceed northeasterly along Silverlake Road to the point at which it intersects Woodland Road (Figure M-2). Then proceed eastward along Woodland Road to the point at which it becomes Rawson Bridge Road (Figure M-2) and then continuing eastward to the point at which Rawson Bridge Road meets the Fox River (Figure M-3). Then follow the Fox River toward the north to Porten Road on the eastern bank of the Fox River. Then proceed eastward along Porten Road to the point at which it terminates at County Route 35 (Figure M-3). Then proceed southeasterly along County Route 35 until it intersects the eastern boundary of McHenry County. Then proceed north along the McHenry County border to the state line (Figures M-4).

The IIPD will continue to sponsor subzones outside the Service Area with the concurrence of local U.S. Customs and Border Protection.

Kane County Overview



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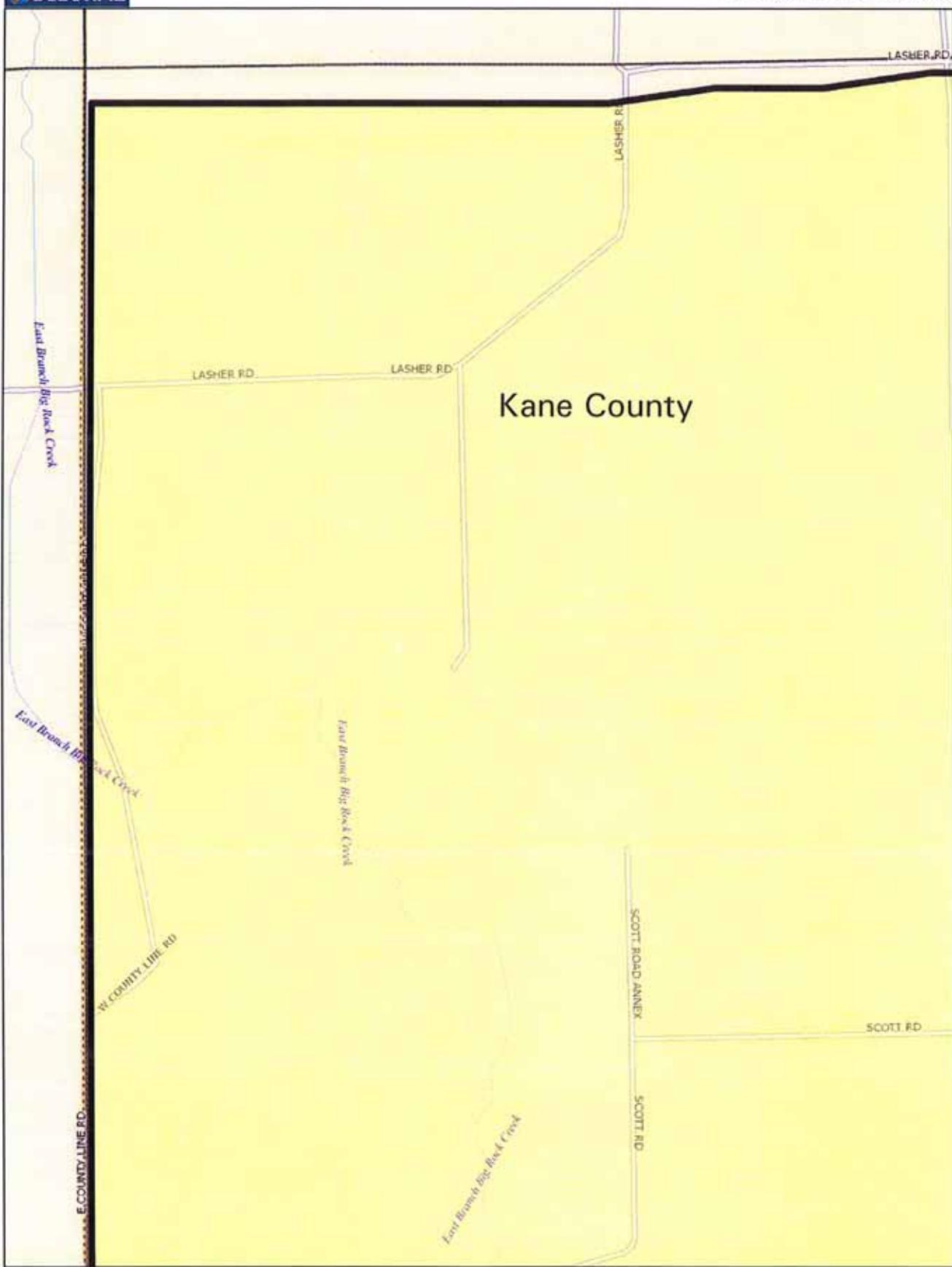
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TH
MN (2.8°W)

Scale 1 : 200,000

1" = 3.16 mi Data Zoom 10-0



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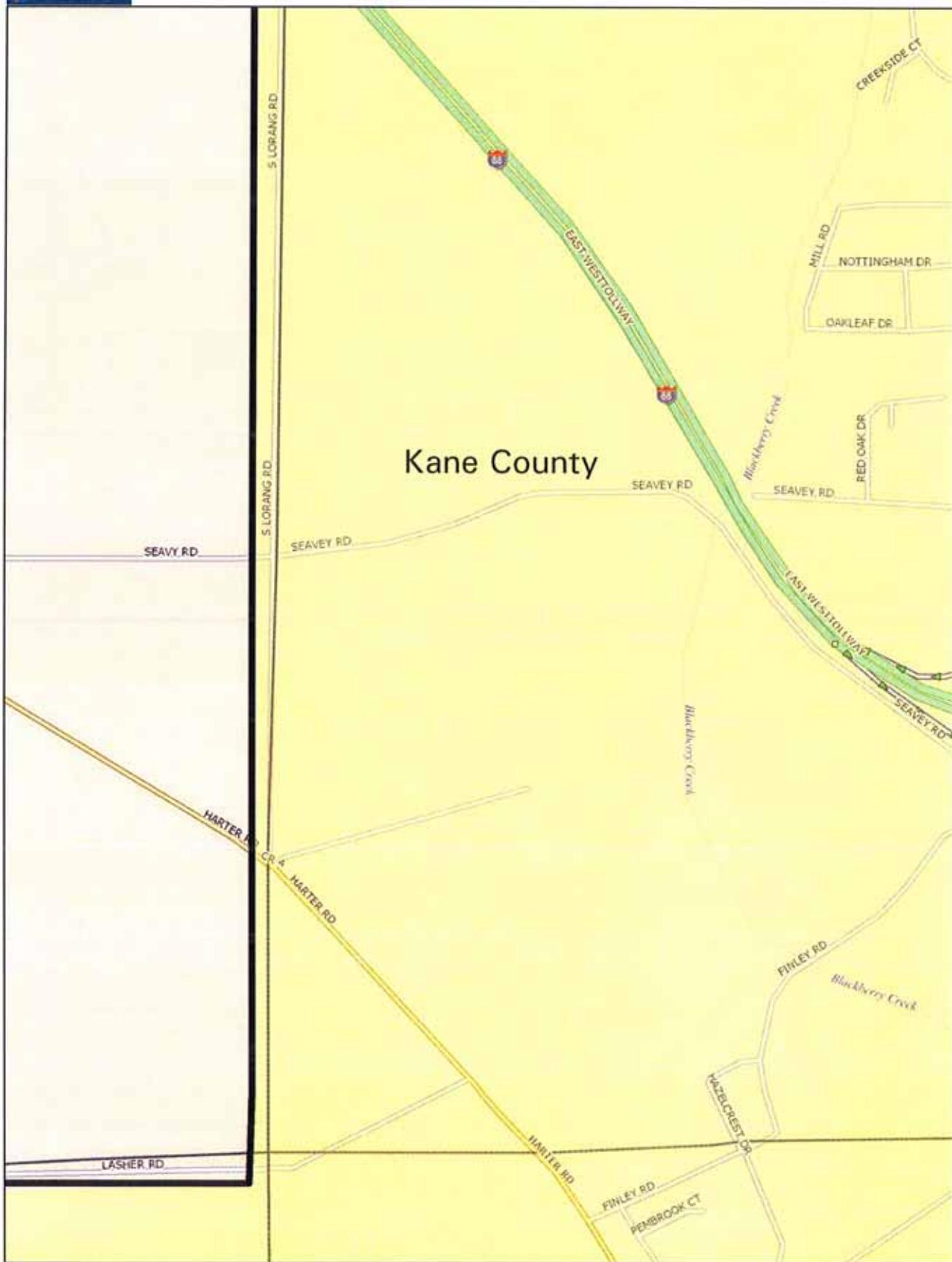
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TN
MN (2.7°W)

Scale 1 : 12,800

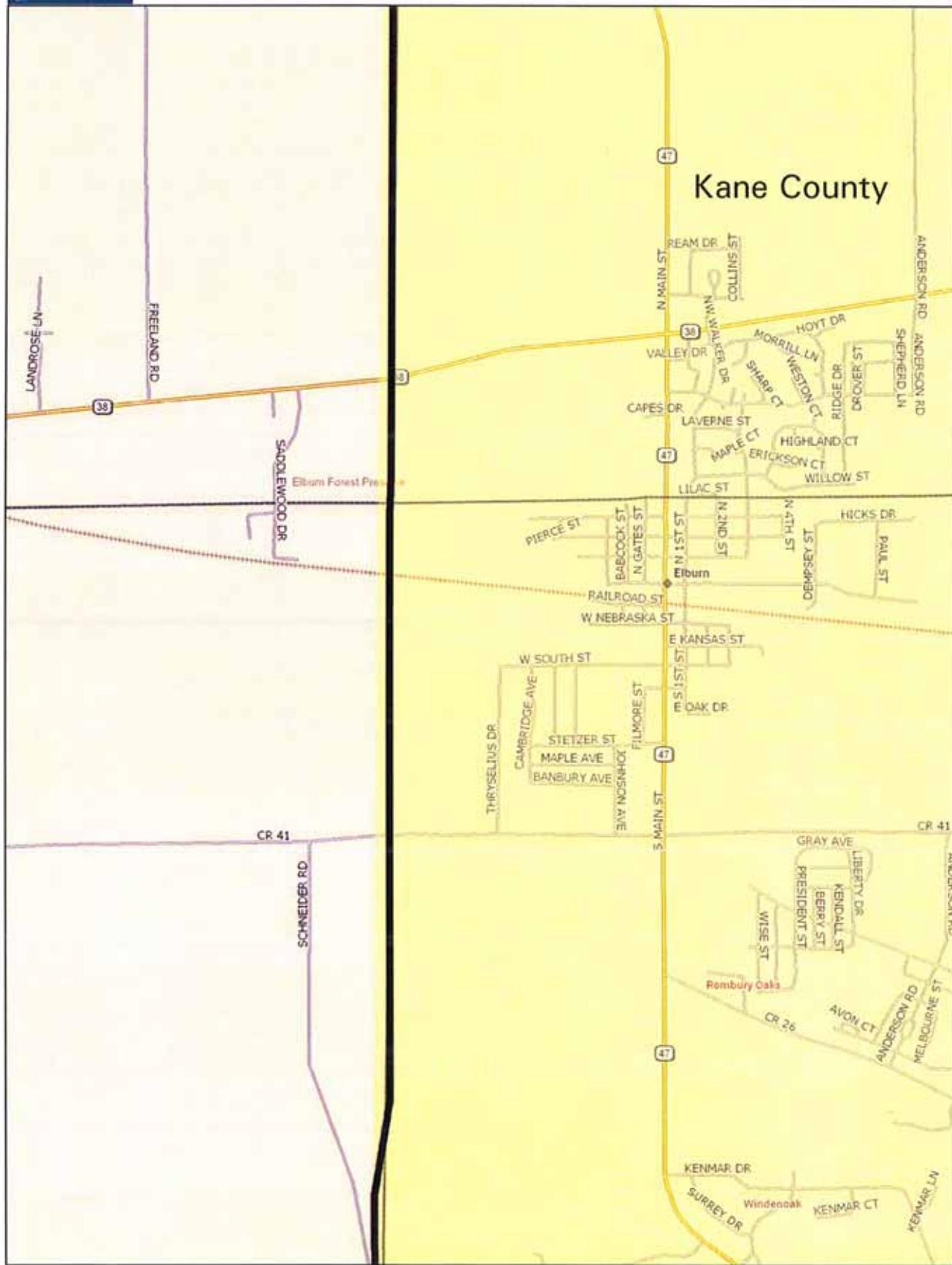
1" = 1,066.7 ft Data Zoom 14-0



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Scale 1 : 12,800
1" = 1,066.7 ft Data Zoom 14-0



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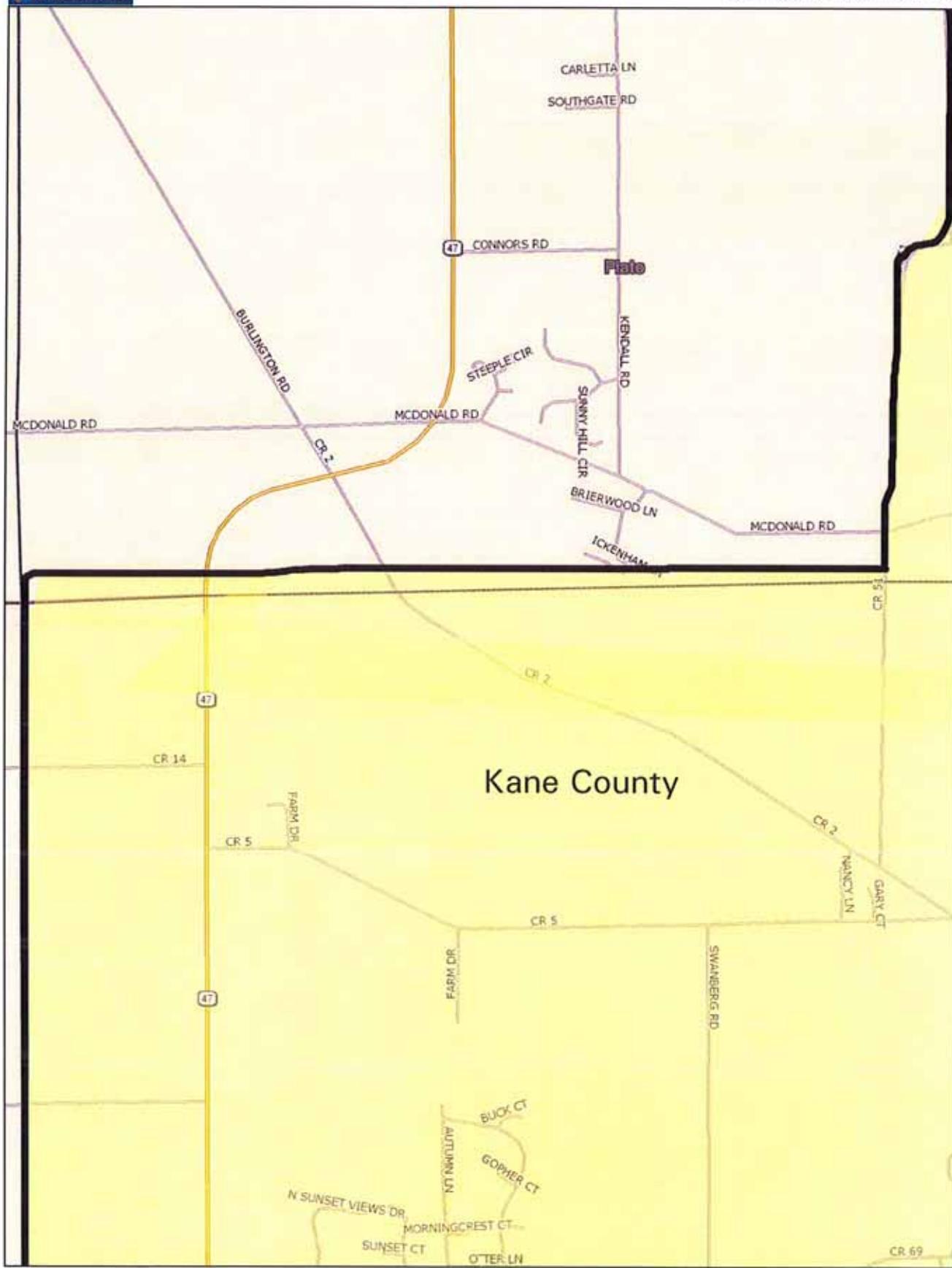
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TN
MN (2.8°W)

Scale 1 : 25,000

1" = 2,083.3 ft Data Zoom 13-0



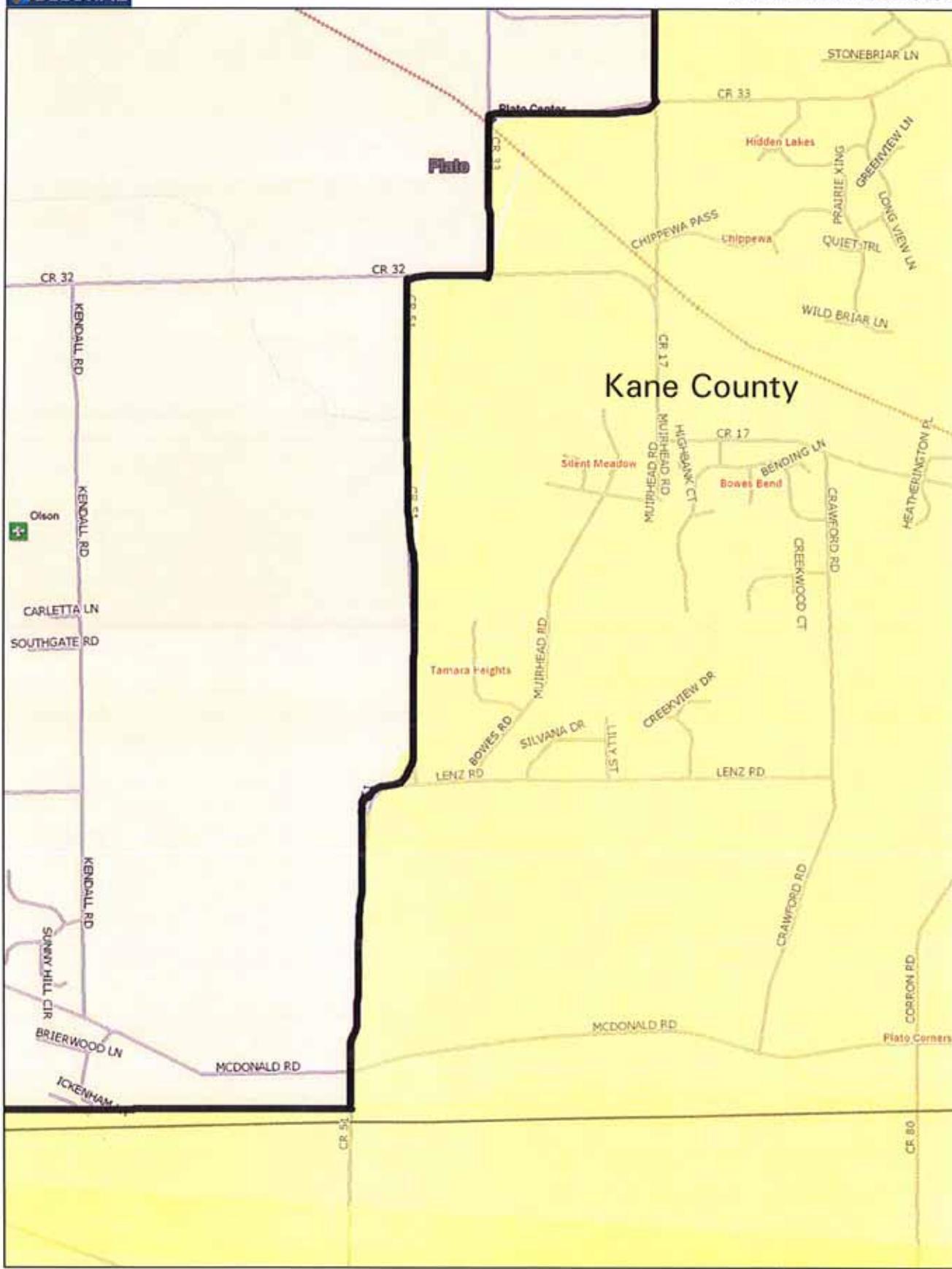
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TN
MN (2.3°W)

Scale 1 : 25,000

1" = 2,083.3 ft Data Zoom 13-0



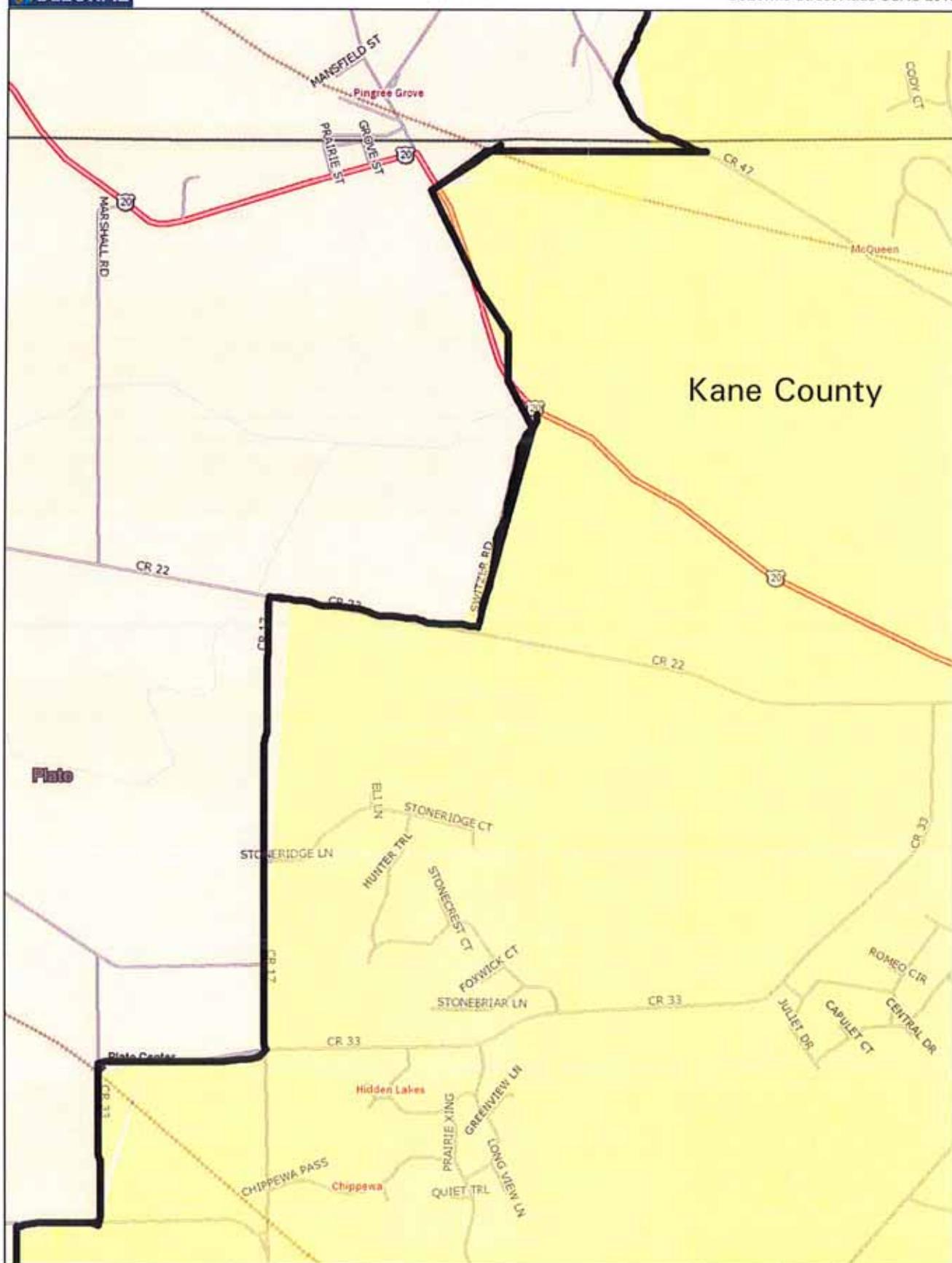
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TM
MN (E.A.W.)

Scale 1 : 25,000

800 1,200 1,600 2,000 2,400 2,800
0 200 400 600 800 1,000
1" = 2,083.3 ft Data Zoom 13-0



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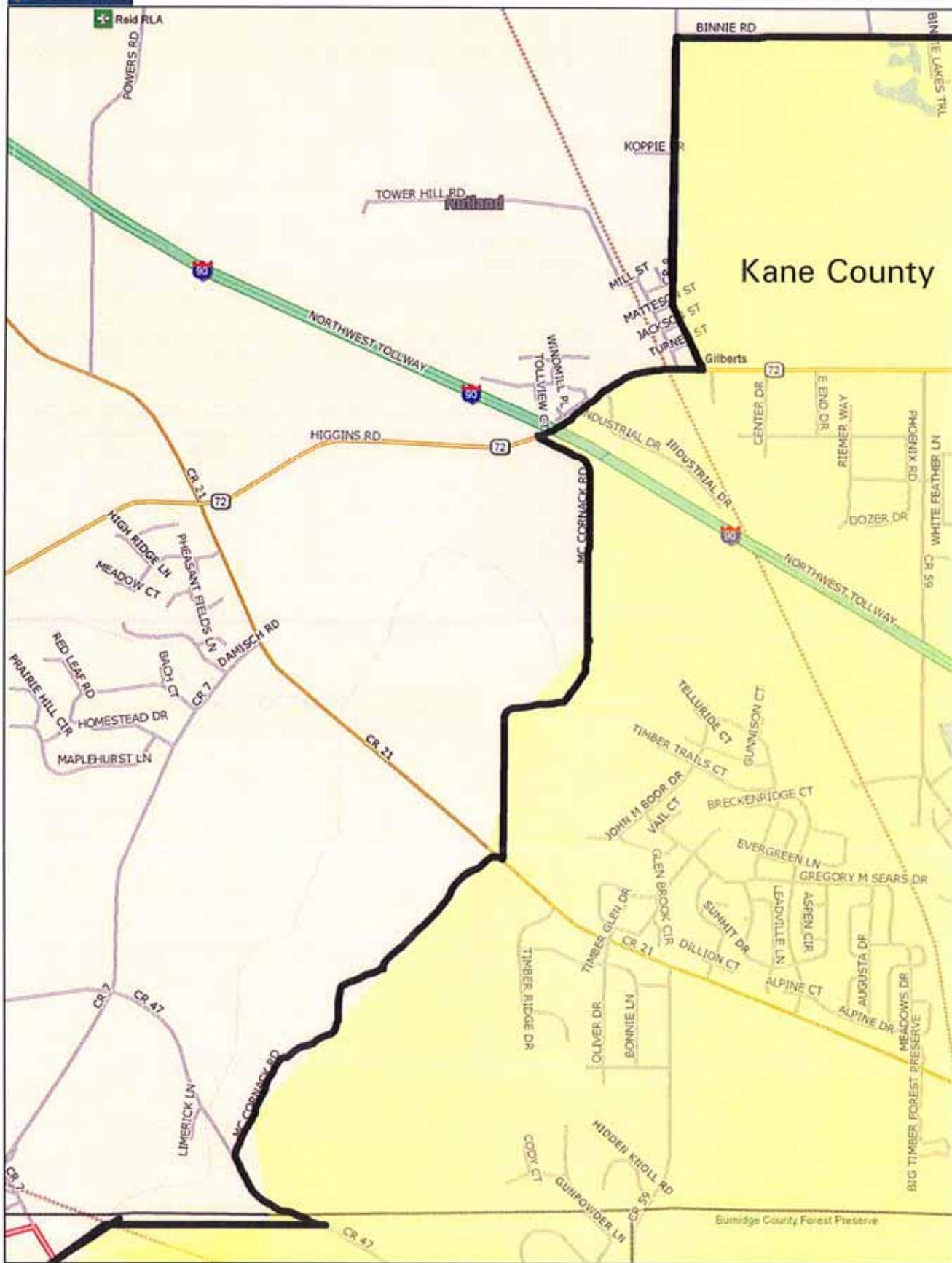
TH
MN (2.8°W)

Scale 1 : 25,000

1" = 2,083.3 ft Data Zoom 13-0



Reid RLA



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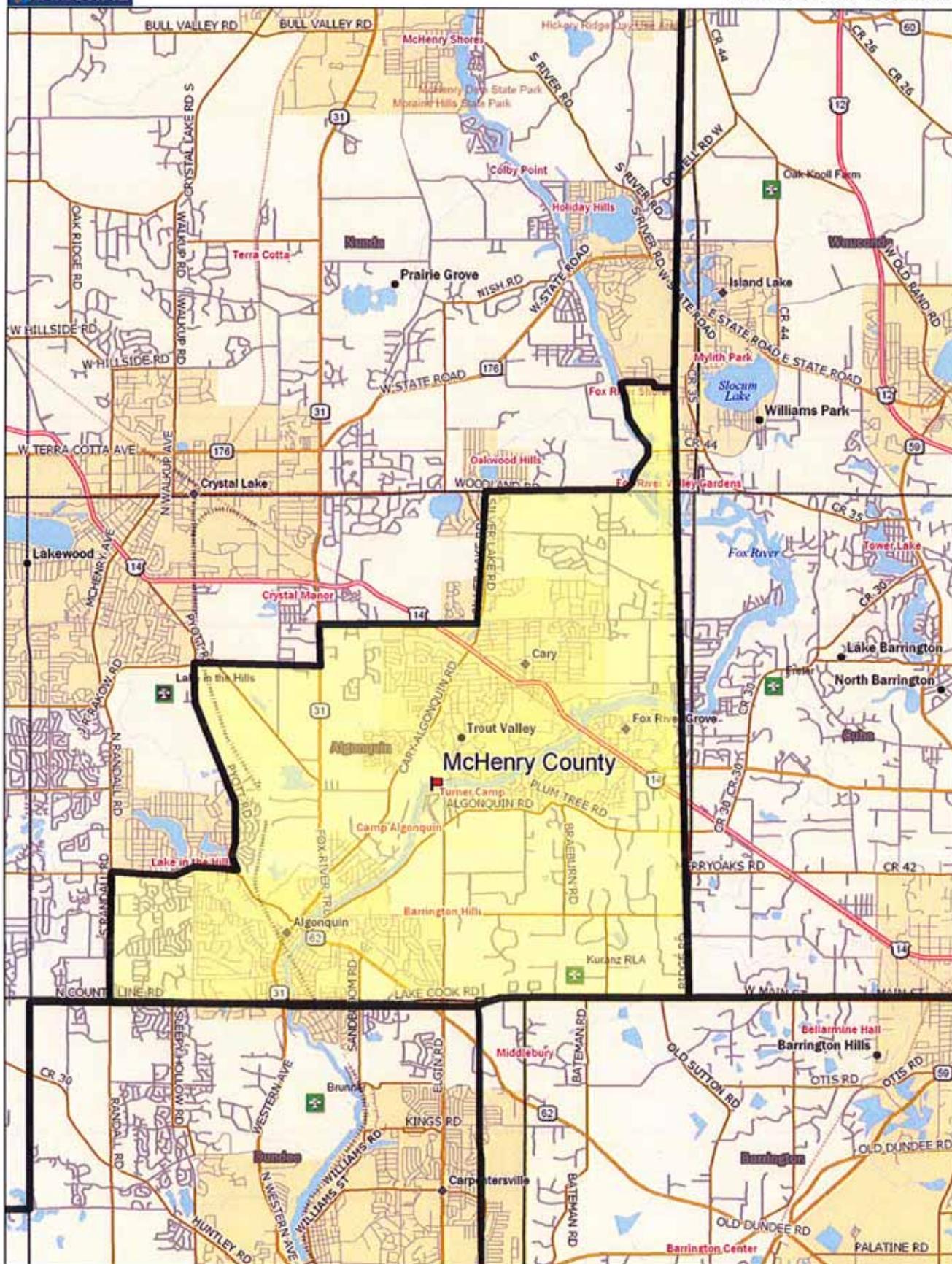
Scale 1 : 25,000
TN
MN (3.8°W)
N

1" = 2,083.3 ft
Data Zoom 13-0

McHenry County Overview



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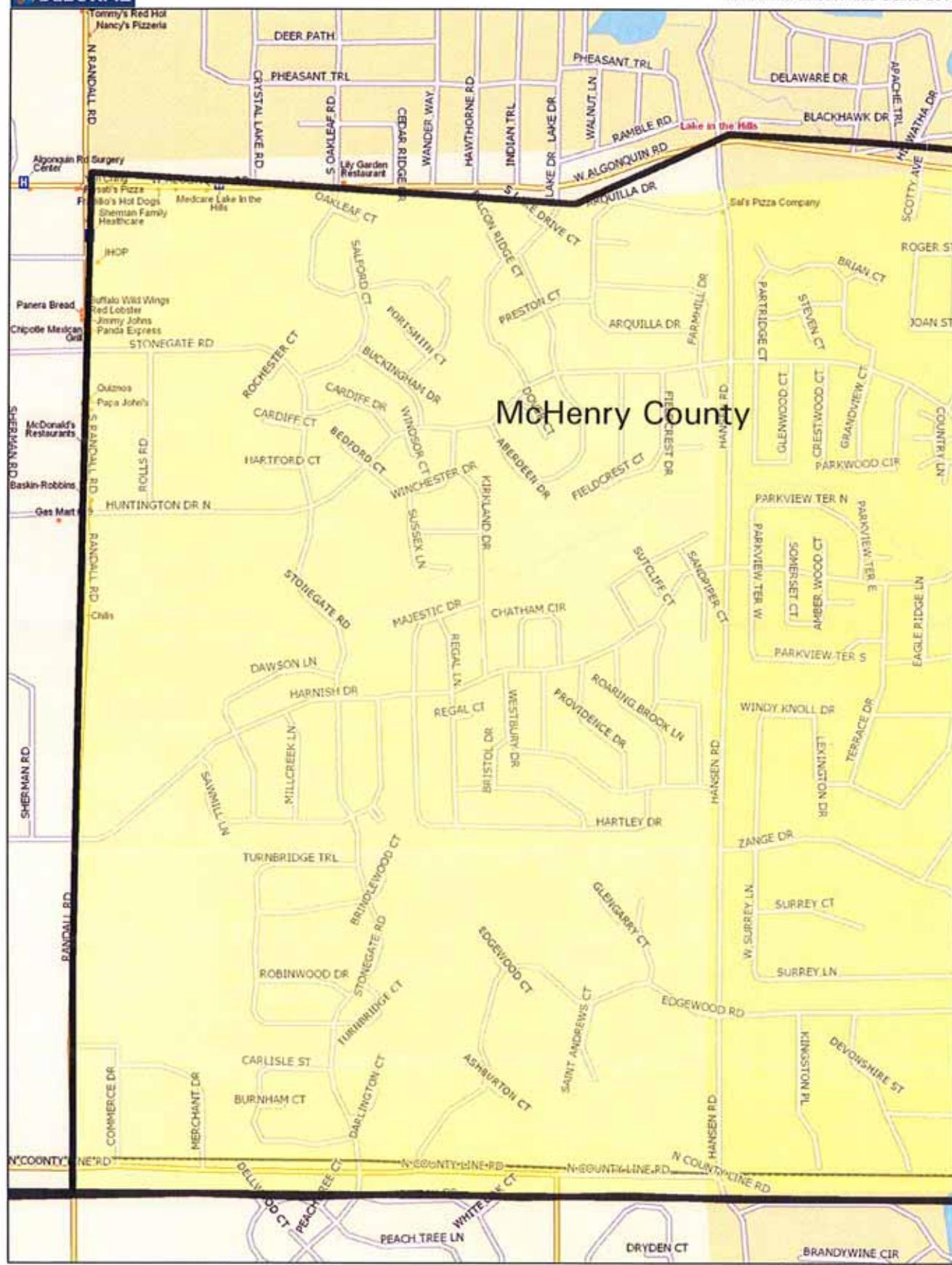
TH
MN (3.9°W)
TN

Scale 1 : 100,000
1" = 1.58 mi
Data Zoom 11-0



M-1

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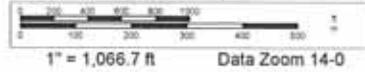
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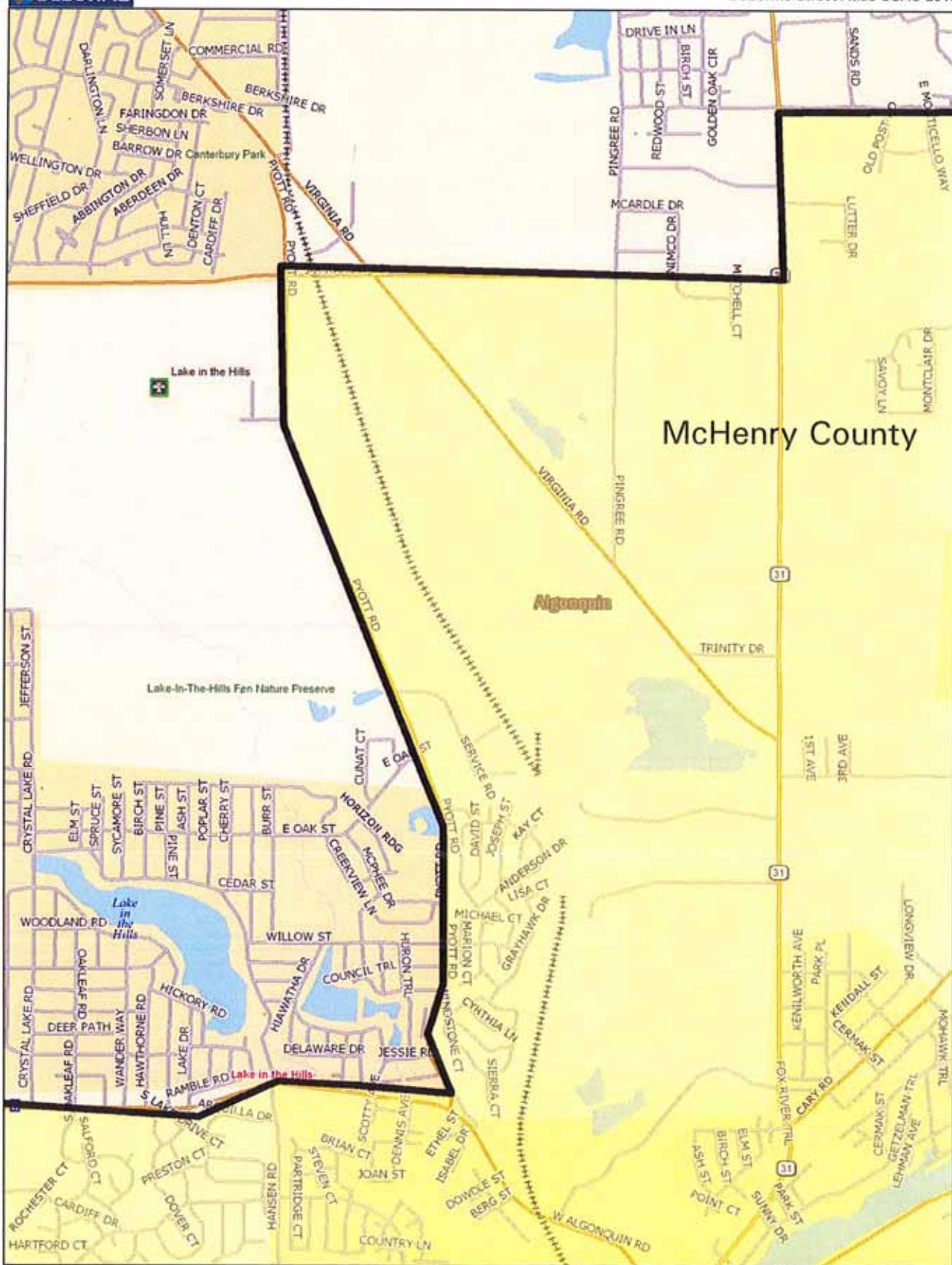
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MIN (2.9°VV)

Scale 1 : 12,800



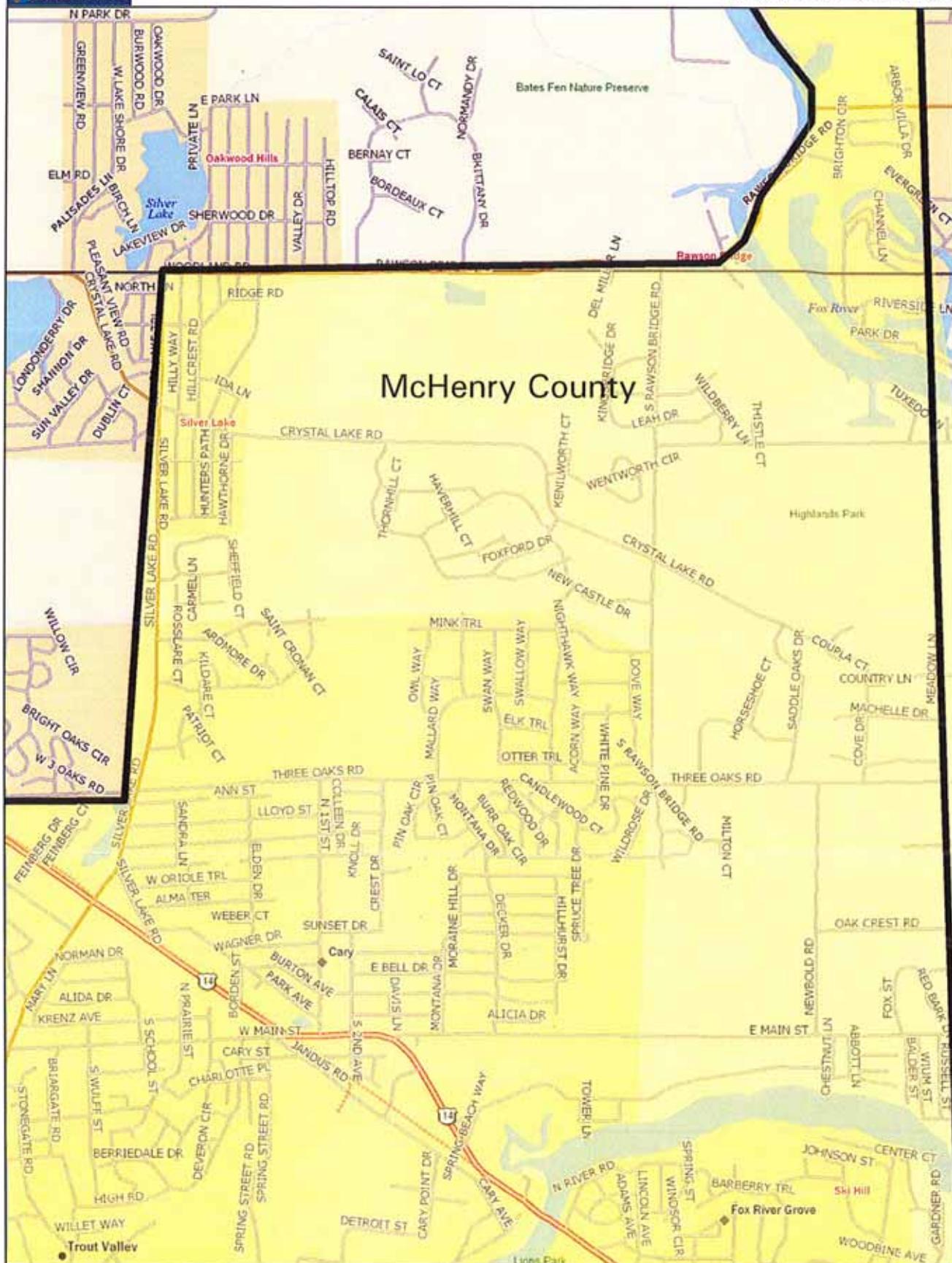


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TH
MN (S.0°W)
0 200 400 600 800 1000 1200 1400 1600

Scale 1 : 25,000
1" = 2,083.3 ft Data Zoom 13-0



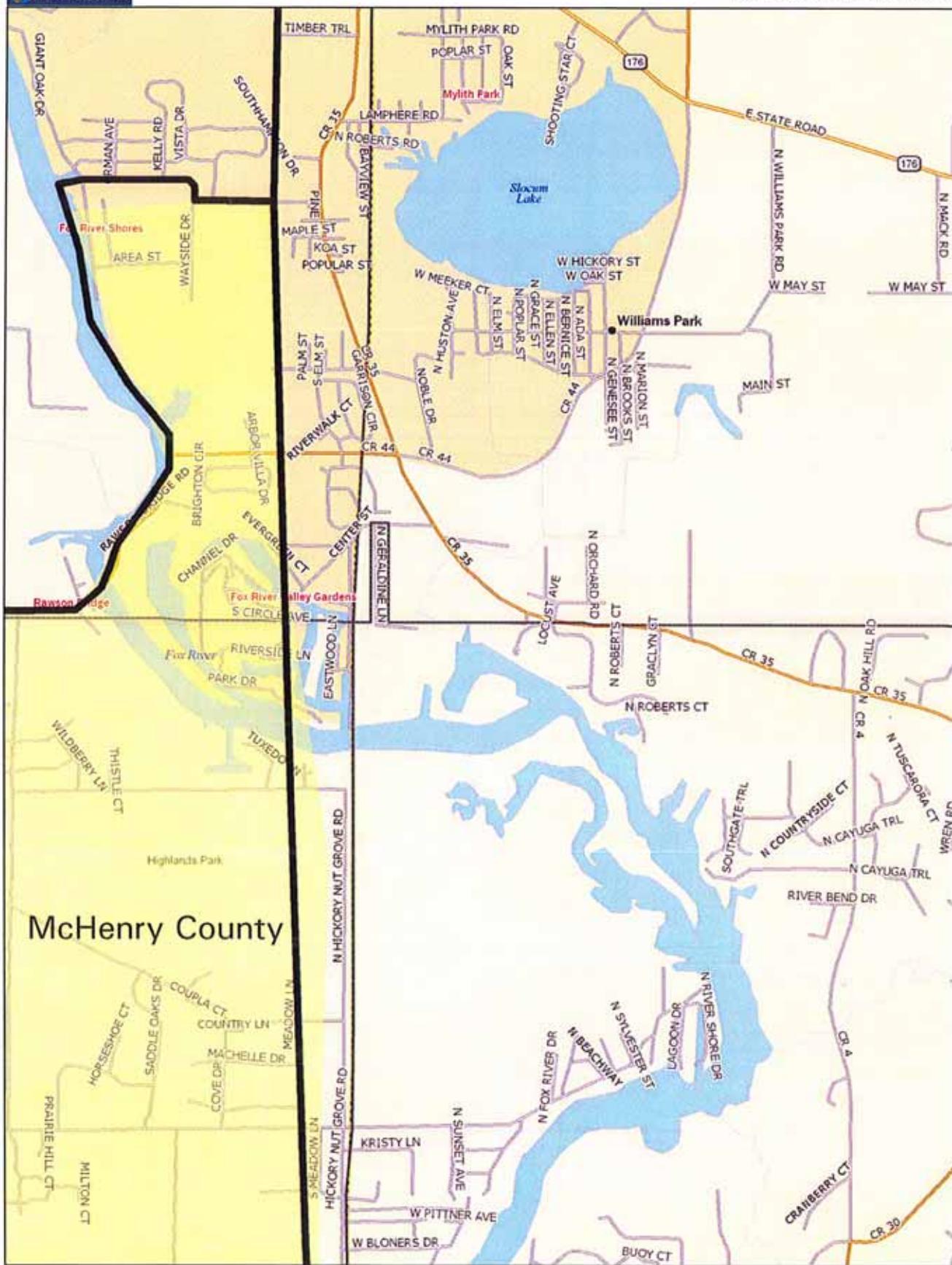
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Scale 1 : 25,000

MN (3.0'W)
0 200 400 600 800 1000

1" = 2,083.3 ft Data Zoom 13-0



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TN
MN (3.1W)
1° = 2,083.3 ft

Scale 1 : 25,000

Data Zoom 13-0